

The D. C. *Morrison* Company

Home of The Morrison Keyseater and
Schauer Speed Lathe

SUBMIT ORDERS TO DCMORRISON@MORSCOAE.COM

Price List

1 1/4" MORRISON KEYSEATER

All prices are net, crated, FOB Cincinnati, Ohio. Prices subject to change without prior notification. Current prices at time of shipment apply to all orders.

1 1/4" Morrison Keyseater includes: 2 HP – 60 Hz, 220/440 VAC Motor
Magnetic switch -w- Over/Under voltage protection
Start/Stop/Jog – 110 VAC Pushbutton Station
One Shot Lubrication
Centering Vee, Swing Bar clamp, Cutter Bar support
Automatic Table Feed and Stop
Two (2) Tee slots 4" from Center

Part Description	Pricing
1 1/4" Keyseater 220/440 VAC	\$34,710.00
Heavy Duty Option	\$3,705.00
1/2" Cutter Bar – Max length of Keyway is 5 1/2" from table top	\$363.00
3/4" Cutter Bar – Max length of Keyway is 6 1/2" from table top	\$374.00
1" Cutter Bar – Max length of Keyway is 9" from table top	\$374.00
1 1/4" Cutter Bar – Max length of Keyway is 9" from table top	\$379.00
Special Cutter Bar for 14" Keyway	\$533.00
Special Broach Package	\$588.00
Kool Guard Light	\$87.00
Taper Attachment	\$1,899.00

Small Base Tooling

All cutters are .0015 oversized unless otherwise specified

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Special Cutters:

For sizes not listed, Radius Cutters, or Special Applications please contact our Factory for Pricing and delivery.

Small Base 3/8" Base – SAE Tooling

Size		M2 - High Speed Steel		M42 - Cobalt		Carbide	
Decimal	Fraction	Part #	Price	Part #	Price	Part #	Price
0.0625	1/16	CHS-1000-00625	74.00	COB-1000-00625	\$148.00	CRC-1000-00625	\$148.00
0.0938	3/32	CHS-1000-00938	74.00	COB-1000-00938	\$148.00	CRC-1000-00938	\$148.00
0.1250	1/8	CHS-1000-01250	74.00	COB-1000-01250	\$148.00	CRC-1000-01250	\$148.00
0.1563	5/32	CHS-1000-01563	74.00	COB-1000-01563	\$148.00	CRC-1000-01563	\$148.00
0.1875	3/16	CHS-1000-01875	74.00	COB-1000-01875	\$148.00	CRC-1000-01875	\$148.00
0.2500	1/4	CHS-1000-02500	74.00	COB-1000-02500	\$148.00	CRC-1000-02500	\$148.00
0.3125	5/16	CHS-1000-03125	74.00	COB-1000-03125	\$148.00	CRC-1000-03125	\$148.00
0.3750	3/8	CHS-1000-03750	74.00	COB-1000-03750	\$148.00	CRC-1000-03750	\$148.00
0.4375	7/16	CHS-1000-04375	80.00	COB-1000-04375	\$160.00	CRC-1000-04375	\$160.00
0.5000	1/2	CHS-1000-05000	80.00	COB-1000-05000	\$160.00	CRC-1000-05000	\$160.00
0.5625	9/16	CHS-1000-05625	85.00	COB-1000-05625	\$170.00	CRC-1000-05625	\$170.00
0.6250	5/8	CHS-1000-06250	85.00	COB-1000-06250	\$170.00	CRC-1000-06250	\$170.00

Metric Tooling							
Size		M2 - High Speed Steel		M42 - Cobalt		Carbide	
MM		Part #	Price	Part #	Price	Part #	Price
2		CHS-1000-M-2	74.00	COB-1000-M-2	148.00	CRC-1000-M-2	148.00
3		CHS-1000-M-3	74.00	COB-1000-M-3	148.00	CRC-1000-M-3	148.00
4		CHS-1000-M-4	74.00	COB-1000-M-4	148.00	CRC-1000-M-4	148.00
5		CHS-1000-M-5	79.00	COB-1000-M-5	158.00	CRC-1000-M-5	158.00
6		CHS-1000-M-6	79.00	COB-1000-M-6	158.00	CRC-1000-M-6	158.00
7		CHS-1000-M-7	79.00	COB-1000-M-7	158.00	CRC-1000-M-7	158.00
8		CHS-1000-M-8	79.00	COB-1000-M-8	158.00	CRC-1000-M-8	158.00
9		CHS-1000-M-9	79.00	COB-1000-M-9	158.00	CRC-1000-M-9	158.00
10		CHS-1000-M-10	82.00	COB-1000-M-10	164.00	CRC-1000-M-10	164.00
11		CHS-1000-M-11	82.00	COB-1000-M-11	164.00	CRC-1000-M-11	164.00
12		CHS-1000-M-12	82.00	COB-1000-M-12	164.00	CRC-1000-M-12	164.00
13		CHS-1000-M-13	82.00	COB-1000-M-13	164.00	CRC-1000-M-13	164.00
14		CHS-1000-M-14	82.00	COB-1000-M-14	164.00	CRC-1000-M-14	164.00
15		CHS-1000-M-15	82.00	COB-1000-M-15	164.00	CRC-1000-M-15	164.00
16		CHS-1000-M-16	82.00	COB-1000-M-16	164.00	CRC-1000-M-16	164.00

Large Base Tooling

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Large Base 3/4" Base - SAE Tooling							
Size		M2 - High Speed Steel		M42 - Cobalt		Carbide	
Decimal	Fraction	Part #	Price	Part #	Price	Part #	Price
0.1875	3/16	CHS-1250-01875	\$79.00	COB-1250-01875	\$158.00	CRC-1250-01875	\$158.00
0.2500	1/4	CHS-1250-02500	\$79.00	COB-1250-02500	\$158.00	CRC-1250-02500	\$158.00
0.3125	5/16	CHS-1250-03125	\$79.00	COB-1250-03125	\$158.00	CRC-1250-03125	\$158.00
0.3750	3/8	CHS-1250-03750	\$79.00	COB-1250-03750	\$158.00	CRC-1250-03750	\$158.00
0.4375	7/16	CHS-1250-04375	\$82.00	COB-1250-04375	\$164.00	CRC-1250-04375	\$164.00
0.5000	1/2	CHS-1250-05000	\$82.00	COB-1250-05000	\$164.00	CRC-1250-05000	\$164.00
0.5625	9/16	CHS-1250-05625	\$82.00	COB-1250-05625	\$164.00	CRC-1250-05625	\$164.00
0.6250	5/8	CHS-1250-06250	\$82.00	COB-1250-06250	\$164.00	CRC-1250-06250	\$164.00
0.6875	11/16	CHS-1250-06875	\$86.00	COB-1250-06875	\$172.00	CRC-1250-06875	\$172.00
0.7500	3/4	CHS-1250-07500	\$86.00	COB-1250-07500	\$172.00	CRC-1250-07500	\$172.00
0.8125	13/16	CHS-1250-08125	\$86.00	COB-1250-08125	\$172.00	CRC-1250-08125	\$172.00
0.8750	7/8	CHS-1250-08750	\$86.00	COB-1250-08750	\$172.00	CRC-1250-08750	\$172.00
1.0000	1	CHS-1250-10000	\$86.00	COB-1250-10000	\$172.00	CRC-1250-10000	\$172.00
1.0625	1 1/16	CHS-1250-10625	\$97.00	COB-1250-10625	\$194.00	CRC-1250-10625	\$194.00
1.1250	1 1/8	CHS-1250-11250	\$97.00	COB-1250-11250	\$194.00	CRC-1250-11250	\$194.00
1.1875	1 3/16	CHS-1250-11875	\$97.00	COB-1250-11875	\$194.00	CRC-1250-11875	\$194.00
1.2500	1 1/4	CHS-1250-12500	\$97.00	COB-1250-12500	\$194.00	CRC-1250-11875	\$194.00
1.3750	1 3/8	CHS-1250-13750	\$97.00	COB-1250-13750	\$194.00	CRC-1250-13750	\$194.00
1.5000	1 1/2	CHS-1250-15000	\$97.00	COB-1250-15000	\$194.00	CRC-1250-12500	\$194.00

Large Base 3/4" Base - Metric Tooling							
Size		M2 - High Speed Steel		M42 - Cobalt		Carbide	
MM		Part #	Price	Part #	Price	Part #	Price
10		CHS-1250-M-10	\$82.00	COB-1250-M-10	\$164.00	CRC-1250-M-10	\$164.00
11		CHS-1250-M-11	\$82.00	COB-1250-M-11	\$164.00	CRC-1250-M-11	\$164.00
12		CHS-1250-M-12	\$82.00	COB-1250-M-12	\$164.00	CRC-1250-M-12	\$164.00
13		CHS-1250-M-13	\$82.00	COB-1250-M-13	\$164.00	CRC-1250-M-13	\$164.00
14		CHS-1250-M-14	\$82.00	COB-1250-M-14	\$164.00	CRC-1250-M-14	\$164.00
15		CHS-1250-M-15	\$82.00	COB-1250-M-15	\$164.00	CRC-1250-M-15	\$164.00
16		CHS-1250-M-16	\$82.00	COB-1250-M-16	\$164.00	CRC-1250-M-16	\$164.00
17		CHS-1250-M-17	\$89.00	COB-1250-M-17	\$178.00	CRC-1250-M-17	\$178.00
18		CHS-1250-M-18	\$89.00	COB-1250-M-18	\$178.00	CRC-1250-M-18	\$178.00
19		CHS-1250-M-19	\$89.00	COB-1250-M-19	\$178.00	CRC-1250-M-19	\$178.00
20		CHS-1250-M-20	\$89.00	COB-1250-M-20	\$178.00	CRC-1250-M-20	\$178.00
21		CHS-1250-M-21	\$89.00	COB-1250-M-21	\$178.00	CRC-1250-M-21	\$178.00
22		CHS-1250-M-22	\$89.00	COB-1250-M-22	\$178.00	CRC-1250-M-22	\$178.00
23		CHS-1250-M-23	\$89.00	COB-1250-M-23	\$178.00	CRC-1250-M-23	\$178.00
24		CHS-1250-M-24	\$89.00	COB-1250-M-24	\$178.00	CRC-1250-M-24	\$178.00

25	CHS-1250-M-25	\$89.00	COB-1250-M-25	\$178.00	CRC-1250-M-25	\$178.00
26	CHS-1250-M-26	\$110.00	COB-1250-M-26	\$220.00	CRC-1250-M-26	\$220.00
27	CHS-1250-M-27	\$110.00	COB-1250-M-27	\$220.00	CRC-1250-M-27	\$220.00
28	CHS-1250-M-28	\$110.00	COB-1250-M-28	\$220.00	CRC-1250-M-28	\$220.00
29	CHS-1250-M-29	\$110.00	COB-1250-M-29	\$220.00	CRC-1250-M-29	\$220.00
30	CHS-1250-M-30	\$110.00	COB-1250-M-30	\$220.00	CRC-1250-M-30	\$220.00
31	CHS-1250-M-31	\$110.00	COB-1250-M-31	\$220.00	CRC-1250-M-31	\$220.00
32	CHS-1250-M-32	\$110.00	COB-1250-M-32	\$220.00	CRC-1250-M-32	\$220.00
33	CHS-1250-M-33	\$129.00	COB-1250-M-33	\$258.00	CRC-1250-M-33	\$258.00
34	CHS-1250-M-34	\$129.00	COB-1250-M-34	\$258.00	CRC-1250-M-34	\$258.00
35	CHS-1250-M-35	\$129.00	COB-1250-M-35	\$258.00	CRC-1250-M-35	\$258.00
36	CHS-1250-M-36	\$129.00	COB-1250-M-36	\$258.00	CRC-1250-M-36	\$258.00
37	CHS-1250-M-37	\$129.00	COB-1250-M-37	\$258.00	CRC-1250-M-37	\$258.00
38	CHS-1250-M-38	\$129.00	COB-1250-M-38	\$258.00	CRC-1250-M-38	\$258.00
39	CHS-1250-M-39	\$129.00	COB-1250-M-39	\$258.00	CRC-1250-M-39	\$258.00
40	CHS-1250-M-40	\$129.00	COB-1250-M-40	\$258.00	CRC-1250-M-40	\$258.00

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